

Service-Information



Group: 52 Dual Seat	March 1982	Bulletin No.: 52 002 82 (2057)
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URGENT

- For U.S.A. and Canada Only -

SUBJECT: Seat and Fuel Tank Interference

Dear Dealer:

On occasion there can be interference between the seat and fuel tank, which results in damaged seat cushion and fuel tank surfaces at their respective points of contact. - Also refer to S. I. #52 001 79 (1069 R).

IMPORTANT - You must examine each motorcycle at the time of uncrating and check for this type of interference. We will not accept any warranty claims for this type of damage after the pre-delivery inspection date.

We suggest the following repair techniques:

- (1) Remove seat from motorcycle.
- (2) Drill out pop rivets fastening the forward seat cover mounting plates. Loosen and peel back seat cover seat cushion at front of seat.
- (3) Re-install the seat on the motorcycle. Scribe the seat pan 5 mm. back from the fuel tank (make sure seat is as far forward as possible before scribing.)
- (4) Cut seat pan on scribed mark and discard excess metal pan forward of scribed mark. Carefully round and de-burr edges to prevent damage to seat cover. Seat cushion need not be shortened. HINT: Tape seat pan edges with duct tape to further protect seat cover.
- (5) Pull seat cover tightly over seat pan and glue with contact cement. Re-rivet mounting plates (1/8" pop rivets).

This repair is covered under warranty using a defect code #5253014000; claim for five F.R. units.

REMEMBER, this repair is covered by warranty no later than the P.D.I. date.

Yours truly,

Herb Neas
National Service Manager