

# Service-Information Motorcycle



**BMW NA**  
Service Department

**Group : 1**  
**Service**  
**Promotion**

**September 1991**  
**XXXIX/91**  
**(2468)**

For USA Only

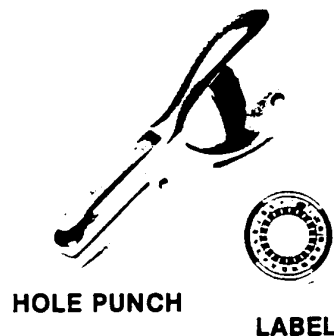
**Label for Special Action or Recall Campaign (Revised)**

Often dealers or customers inquire as to whether a Recall or Special Action has been performed on a motorcycle. In order to eliminate the confusion after performing Recall Campaigns or Special Actions, a small circular, self-adhesive label is being introduced. This label is gray in color with black print. The Service Manager must punch out the appropriate code number for the applicable Recall Campaign or Special Action.

In April, 1989 BMW of North America, Inc. had sent an initial quantity of these labels to each BMW motorcycle dealer, along with a single-hole (ticket) punch, under the Automatic Tool Shipment Program.

For those dealers who have not already received the punch and labels, listed below are the part numbers for these supplies, which can be ordered through normal parts channels.

<u>Description</u>	<u>Part Number</u>
Hole Punch	95 65 1 000 131
Labels (200 per pkg.)	01 99 9 750 968

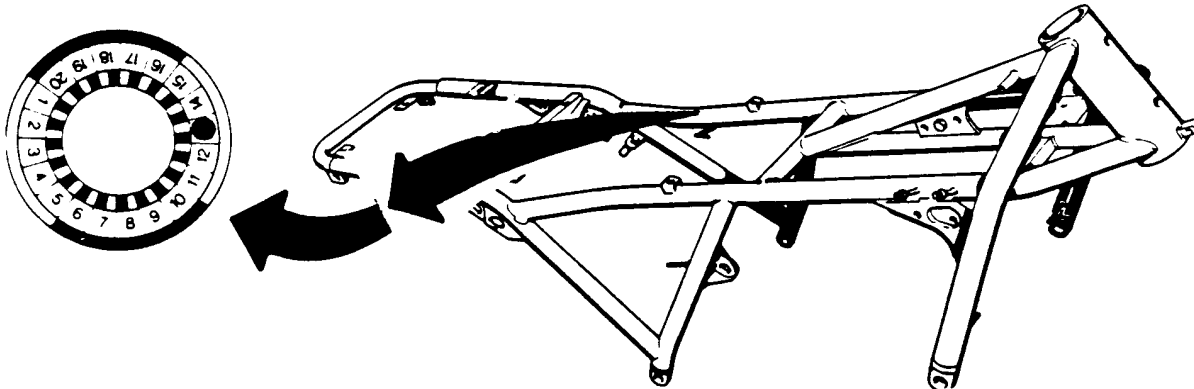


Every Recall Campaign or Special Action will have an assigned code number. After the prescribed work has been performed, the Service Manager is to:

- a. Punch out the applicable Recall Campaign or Special Action code number printed on the label. This number will be communicated in the applicable Service Information bulletin.

Please initial and route to the following before filing				
Service	Parts	Sales	Warranty	Technicians

- b. Bend label to crease an edge and remove the backing paper. Then affix it to the frame under the seat.



- c. If a motorcycle is subjected to more than one Recall/Action, punch the applicable code numbers.
- d. If you perform a repair operation that needs to be identified by a label and the motorcycle affected already has a label from a previous repair, use a new label, punching the code numbers of all repairs. Affix this new label after removing the old one. Do not affix one label on top of another one.

Code Identification:

<u>Code</u>	<u>Description</u>	<u>S.I. Bulletin No.</u>
1	Front Wheel Recall	36 023 84 (2123)
2	Handle Bar Ground Wire Recall	61 010 85 (2143)
3	Throttle Cable Recall (Inspect)	32 005 86 (2224)
4	Throttle Cable Recall (Replace)	32 005 86 (2224)
5	Ignition Control Action	12 010 85 (2167)
6	Shock Eye Recall	33 013 B8 (2280)
7	Brake Light Switch Recall	61 019 89 (2342)
8	K1 Service Action Campaign	00 063 90 (2421)
9	Brake Pipe Recall	34 025 91 (2467)

Very truly yours,

BMW of North America, Inc.

Frank Stevens  
National Service Manager  
Motorcycle Group

Richard Dampf  
National Technical Manager