



Service-Information

Cust.-Serv.-Techn.Office
VKT er/na/wi/ha

1 & 2 Cyl. Motorcycles
Group: Engine

München, 12-4-1965
No. 5/65 (220) en.

Re: Piston Skirt Clearances
on Single - and Two Cylinder Models

Dear Sirs,

Having received several inquiries, we should like to specify hereunder the standard piston skirt clearances for the actual production models.

Piston Running Clearance

Model	Motorcycles for normal use	Motorcycles used by public authorities, and sidecar outfits.
R 27	0.05 + 0.01 mm	0.05 + 0.01 mm
R 50/2	0.05 + 0.01 mm	0.06 + 0.01 mm
R 50/2 S	0.08 (without tolerance)	Same as for normal use
R 60/2	0.05 + 0.01 mm	0.06 + 0.01 mm
R 69/2 S	0.08 + 0.01 mm	0.09 + 0.01 mm

We would ask you to kindly observe these assembly clearances in repair cases.

With friendly greetings

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa.

Makowitzki Spintler

Kennntnis genommen	Betriebsleitung	Werkstatt	KD-Annahme	Gewährleistungs- Sachbearbeiter	E-Teildienst	Ablage	Betriebsleitung Werkstatt
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