

Service-Information



Group 52 Dual Seat	July 1983	Bulletin No.: 52 003 83 (2081)
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- For U.S.A. and Canada Only -

RE: ADJUSTABLE SEAT SUPPORTS ON R80GS AND R80ST

Dear Dealer:

On recent production motorcycles, rubber bumpers have been installed to prevent abrasions between the seat and fuel tank. The bumpers ensure a consistent positioning of the seat and a clearly-defined distance between the seat and tank. By turning the threaded rubber pad, the seat position can be adjusted to suit conditions.

Slight abrasions between the seat upholstery and the fuel tank is unavoidable. For this reason, a clear plastic adhesive cover, part number 16 11 2 301 599 is attached to prevent chafing to the fuel tank surface.

During P.D.I. and Service Inspections, please check to make sure the seat does not hit against the fuel tank under a riders weight.

All R80GS and R80ST can be equipped with these adjustable rubber supports. Follow the attached instructions.

For motorcycles which are under warranty, this modification can be claimed under defect code 52 53 01 40 00 for four (4) flat rate units.

Parts needed can be ordered through normal parts channels:

- 2 bumpers No. 51 23 1 852 347
- 2 threaded plates No. 52 53 2 302 081
- 6 blind rivets No. 07 12 9 948 742

Yours truly,

BMW OF NORTH AMERICA, INC.

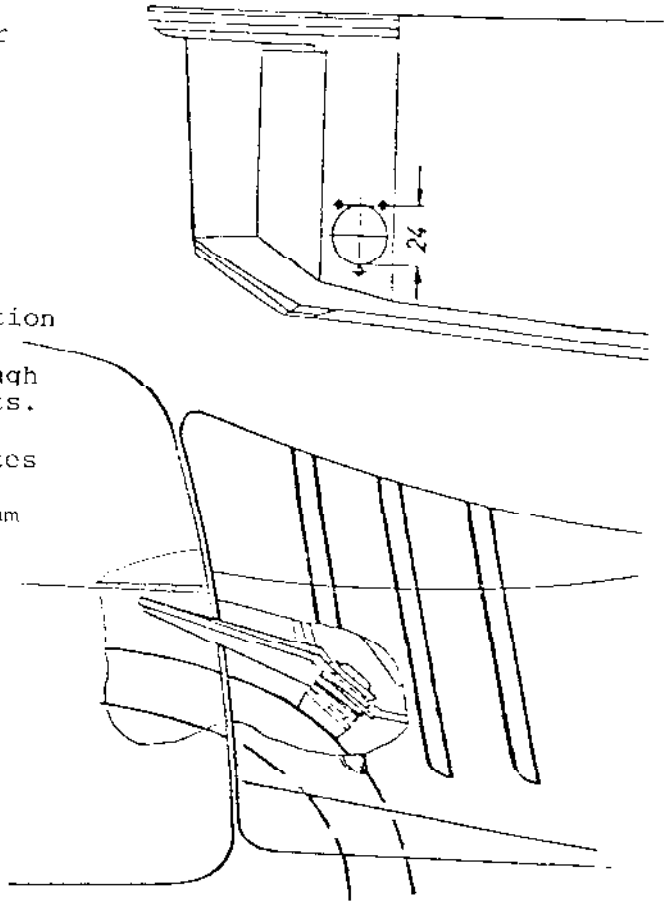
Richard Dampf
National Technical Manager

RD/cs

Please route and initial before filing

Service Manager	Parts Manager	Service Writer	Technicians						

1. Take off the seat.
Remove the front rubber support.
2. Drill out the two existing holes (8.2 mm dia.) 24 mm dia.,
deburr and clean.
3. Attach and center the threaded plate with the domed threaded section outwards. Drill three 3.2 mm dia. holes through the plate for the rivets.
4. Rivet the threaded plates on in this position, using 3.2 mm dia. x 8 mm blind rivets.
5. Screw in the rubber support pads and adjust them so that both rest evenly in the curve of the frame tube and the seat upholstery cannot rub against the fuel tank even when the rider's weight is on the seat.



Important:

Do not unscrew the rubber pads too far or the retaining journal may break off.