## Service-Information Motorcycle

BMW of N.A. Sorvice Department Group: 31

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Front Fork

31 015 86 . For USA Only (2222)

Modification to Top Fork Spring Support --R80 and R80RT

Information:

To simplify assembly and insure a reliable seal, the design of the fork spring support has been changed to the same principle used on all K models.

Modification:

The upper spring support, which was previously screwed into the fork tube and sealed by Loctite, is now retained by a snap ring and sealed with an "O" ring.

Fig. 2:

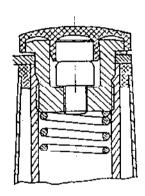
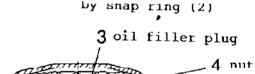
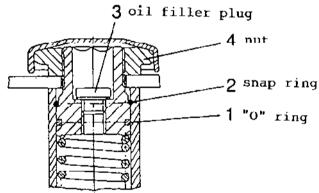


Fig. 1: screwed-in support





support retained

- Removal:
- Remove the upper fork bridge.
- Push downward on the spring support with a screwdriver.
  - Remove the snap ring.
- The pressure of the fork spring will push out the support.

Oil filler plug (3): 20 Nm (14.5 ft/lbs.) Nut (4): 107 Nm (77.4 ft/lbs.) Tightening Torques:

Very truly yours,

BMW OF NORTH AMERICA, INC.

Richard Dampf National Technical Manager

Motorcycle Group

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