## Service-Information Motorcycle

Group:

September 1991

**BMW NA** 

Service Department Frame

46 034 91 (2480)

For USA Only

Rusty Side Stand Return Spring Shackle - 1991 R100GS

Information:

We have seen several shackles which have not been

surface-treated. These parts will rust very quickly.

Please check all 1991 R100GS models which come into your

workshop for rusty or corroded shackles.

Part No. 46 53 1 242 902, which is cadmium-treated, will

be replaced by:

Part No. 46 53 2 311 722

which is stainless steel.

Warranty Status:

Parts and labor are reimbursable under the provisions of

the BMW Limited Motorcycle Warranty of Three (3)

Years/Unlimited Miles, using a normal Warranty Claim

Form.

Use Defect Code:

46 53 007 700

Use Flat Rate Code:

46 53 011

Use Flat Rate Units: 3

Very truly yours,

BMW of North America, Inc.

Frank Stevens

National Service Manager

Motorcycle Group

Richard Dampf

National Technical Manager

FS:jel/312.2

Please initial and route to the following before filing Service Parts Sales Warranty Technicians