



BAYERISCHE MOTOREN WERKE  
AKTIENGESELLSCHAFT

*Rundschreiben der Kundendienst-Abteilung*

*Circular-Letter of the Service Department  
Motorcycles: Rear Drive Group No. 1/55*

*Munich, 13 July 1955  
KVK Schä/Gr/Wi/Se*

*Dear Sirs,*

*Subject:*

*Universal rubber joint on shaft drive R 25/1, R 25/2 and  
R 25/3.*

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*As of January 1955 the production machines feature  
the universal rubber joint 224 1 66 604 24 of 17 mm width  
instead of the hitherto used rubber joint 224 1 66 604 14  
of 26 mm width.*

*In case of complaints on the mentioned models a uni-  
versal rubber joint of 17 mm width should be fitted.*

*Required parts:*

|                       |                         |
|-----------------------|-------------------------|
| <i>1 cover ring</i>   | <i>224 1 66 413 09</i>  |
| <i>1 rubber joint</i> | <i>224 1 66 604 24</i>  |
| <i>4 stop rings</i>   | <i>224 1 66 054 04.</i> |

*The circlip 204 5 66 053 04 remains unchanged.*

*Yours truly,*

**BAYERISCHE MOTOREN WERKE**  
**Aktiengesellschaft**