

SERVICE INFORMATION  
Nr. 4/64 (214)

Two-cyl. motorcycles  
Group: Engine

- 2. -

This specification means that with an eventual out-of-round the bore must not be smaller than 71.930 mm, nor larger than 71.965 mm.

4. Subsequently install crankshaft and front bearing coverplate into the engine housing and re-check the central location of the bearing with regard to the centering on the flywheel bell housing with the aid of the dial gauge. An offset up to 0.05 mm (total runout of 0.1 mm) is permissible.
5. For safety remove the front ball bearing on the primary shaft of the transmission and replace it with a new one.


Note: With the universal-dial type test indicator 5104 practically all measurements can be carried out on our vehicles, for which a dial gauge is required. It may be installed in threaded bores of 6.8 and 10 mm and with the aid of the supplied intermediate bushings it can also be attached to studs of the mentioned sizes.

Price of the test indicator without dial gauge	DM 34.--
with supplementary test indicator adapter appr.	DM 40.--

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft

  
Bönisch

i.V.

  
Makowitzki

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