



BAYERISCHE MOTOREN WERKE  
AKTIENGESELLSCHAFT

*Rundschreiben der Kundendienst-Abteilung*  
Circular-Letter of the Service Department  
Motorcycle: Frame Group No. 1/52

Munich, 24/6/52  
KVK/Ba/Wi/Ki.

Dear Sirs,

Subject: Front wheel fork and hub spindle  
R 25 until motorcycle 227 406

While the hub spindle 225 1 63 001 03 is screwed into the threaded right fork end 225 1 62 524 09, the hub spindle for the R 25 models from motorcycle 227 407 and all R 25/2 machines fits with no thread in a cylindrical bore in the right fork end and is tightened with a nut.

As hub spindles 225 1 63 001 03 are no longer available in our Spare Parts Department and special manufacturing would be too expensive, we recommend to use the hub spindle 225 1 63 001 13 with chromium-plated hexagon nut M 14 x 1.5 DIN 934 and washer 15 DIN 125 cadm. also for repairs of older machines. In this case, however, the threaded hole in the right fork end must be replaced by a bore of  $17\text{ØH}^8 = 17 + 0.027 - 0.000$  (exact rectangular reaming).

Yours truly,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft