



BAYERISCHE MOTOREN WERKE  
AKTIENGESELLSCHAFT

*Rundschreiben der Abteilung Kundendienst und Teile*

Circular Letter of the Service Department  
Motorcycles: Wheels and Brakes Group No. 1/54

Munich, 30/9/54  
KVK Ba/Wi.

Dear Sirs,

Subject: Road wheels R 25/3, R 51/3, R 67/2, R 68.

During the training courses held at our service department school as well as in our Circular Letter Survey Group No. 1/54 we have particularly enhanced the necessity of retightening the spoke nipples on aluminium rims.

However, on motorcycles of clients who visited our Munich factory recently, we had to state that these indispensable maintenance jobs were not given the necessary attention on the part of our dealers.

Contrary to earlier indications the spokes should be retightened on the first service after 1000 kilometres (600 miles), as follows:

- 1 - Dismount road wheels and remove tyre, tube and rim tape.
- 2 - Tighten each nipple and center the rim.
- 3 - Carefully grind down protruding spoke ends, then start fitting tyres.

If this work is not carried out, we are released from our guaranty obligations which are in such cases transferred to our dealers.

On subsequent maintenance services the spokes should still be checked but generally not retightened.

The spoke washers 225 3 64 015 14 on new R 25/3 wheels must eventually be tapped down until they bear completely on the hub.

Yours truly,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft

Aufsichtsratsvorsitzer: Dr. Hans Karl von Mangoldt-Reiboldt

Vorstand: Kurt Donath, Hanns Grewenig, Willy Black, Heinrich Krafft von Dellmensingen, stellv.: Fritz Fiedler, Dr. Heinz Seyfried