



# Service-Information

Cust.-Serv.-Techn.Office  
VKT er/lü/wi/ha

Motorcycles, 1&2-cyl.models  
Group: Maintenance Services

Munich, 17-12-1964  
No. 1/64 (215) eng.

Re: New Maintenance Services and Maintenance Flat Rates.

Dear Sirs,

Below there are compiled, in a new arrangement, the maintenance services for the models R 50, R 50 S, R 60, R 69 S, R 26, R 27 and the time allowances for the free maintenance inspections I and II as well as those for the minor and major maintenance.

Pre-delivery Inspection (before the motorcycle is handed over to the customer).

1. Check the oil level in engine, transmission, rear wheel drive and on the two-cylinder motorcycles also that of the right rear swinging arm.
2. Check function of headlamp in both the high and low beam position, stop-tail-license plate light, charge indicator light, horn and - if installed - that of the flashing directional lights.
3. Check bolts and nuts for tightness, particularly axle spindle nuts and the pertaining clamp screws, suspension unit retaining screws, front and rear, attachment of transmission to engine, cylinder flange nuts etc. Caution! Tighten axle spindle nuts without applying tommy bar.
4. Carry out final overall check, together with test drive to check clutch, gear shifting, foot and hand brake, idling speed adjustment of the engine, control levers. Check the exterior condition.

Free Maintenance Inspection I (at 300 miles)

1. Change engine oil. Clean magnetic oil drain plug on models R 50 S and R 69 S.
2. With engine cold, check cylinder head retaining bolts for the specified torque (25.3 ft.lbs.) and retighten, if necessary.
3. Subsequently check valve clearance and adjust if necessary. (Intake 0.006", Exhaust 0.008").

Time allowance approx. 45 minutes.

- 2 -

Kennntnis genommen	Betriebsleitung	Werkstatt	KD-Annahme	Gewährleistungs- Sachbearbeiter	E-Teildienst	Ablage Betriebsleitung Werkstatt
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