



BAYERISCHE MOTOREN WERKE
AKTIENGESELLSCHAFT

Rundschreiben der Kundendienst-Abteilung

Circular-Letter of the Service Department
Motorcycles: Sidecar Group No. 1/53

Munich, 14/7/53
KVK/Ba/Wi/eb

Dear Sirs,

Subject: Attaching "Standard" Sidecar to R 25/2 Models

In order to increase riding safety and to simplify the attachment of a sidecar, all four connections on the motorcycle have been designed now as quick-action ball-and-socket joints.

The two lower connection balls are solidly welded to all frames (normally on the right-hand side), whereas the upper balls should be clamped under the steering head, i.e. flange-connected on frame, beneath the saddle. To fit a sidecar to machines already delivered, these connection fittings are to be ordered separately under collective spare part No. 225 2 96 600 20 for attaching the sidecar to the right-hand side, and under spare part No. 225 2 96 601 20 for attaching the sidecar to the left of motorcycle.

The attachment of a sidecar is carried out according to measures and sequency for fitting operations, as indicated by our circular-letter Sidecar Group No. 2/52, while the clamp joint of the front brace should be connected last without tension to the lower attachment point of the sidecar chassis.

Yours truly,

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

Handwritten signature and initials