



BAYERISCHE MOTOREN WERKE
AKTIENGESELLSCHAFT

Rundschreiben der Kundendienst-Abteilung

Circular-Letter of the Service Department
Motorcycle: Side-car Group No. 1/52

Munich, 24/6/52
KVK/Ba/Wi/Ki.

Dear Sirs,

Subject: Eyebolts for side-car attachment
R 51/2, R 51/3, R 67 and R 67/2

The eyebolts mounted in frame eyes for side-car attachment must always be tight-fitted as otherwise a rupture of the bolt might take place in course of time.

In order to ensure a tight fit of bolts it is necessary to provide for plan front faces on frame eyes by properly cleaning them from the lacquer coating before entering the eyebolts. Furthermore, make certain that the bolt collar facing the frame eye has no greater diameter than the recess in bore of frame eye. If needed, counterbore the hole of frame eye, 90° about 1.2 mm in depth.

As of motorcycle R 51/3 No. 529 380 and R 67/2 No. 613 281 respectively an alteration was made in as far as the frame eyes now have a 13 mm bore in which only the reinforced eyebolts 251 4 92 051 04 can be fitted. These eyebolts have their collars fitted with two vertical swellings serving as marks for their identification.

Under no circumstances fit the former eyebolts 250 1 80 051 04 with 12 mm shank in eyes with a 13 mm bore nor alter 12 mm eyes to receive the new eyebolts.

The eyebolts on recently mounted combinations are to be retightened after the first 300 miles and thereafter should be checked for tight fit every 1000 miles.

Yours truly,

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft