



BAYERISCHE MOTOREN WERKE
AKTIENGESELLSCHAFT

Rundschreiben der Abteilung Kundendienst

Motorcycles: Group Motor Nr. 1/63 (201) eng.

München, May 21, 1963
KV2 er/wi-pi

Re: Installation of a Revolution Counter (Tachometer)
on Models R 69 S and R 50 S

As a special equipment for the above mentioned motorcycle types the spare parts department delivers a revolution counter which can be mounted subsequently on models equipped with vibration damper.

Parts required:

1 Revolution counter	80 80 150
1 Flexible drive shaft	80 80 154
1 Angle drive for revolution counter	80 80 152
1 Mounting bracket	80 80 155
1 Cylindrical screw with driving slot	80 04 101
1 Wire tape	40 66 130
1 Front end cover	00 02 183
1 Lockwasher	99 32 110

Abolished parts:

1 Support clip	80 46 137
1 Screw	99 13 825
1 Nut M 10	99 22 111
1 Lockwasher B 10	99 33 108
1 Allen head screw	30 36 184
1 Flat washer	20 00 345
1 Front end cover	00 02 179

Installation:

1. Attach new mounting bracket for horn 80 80 155 on top engine mount. After it, unscrew horn with leaf spring assembly from support clip, carry it through between frame and engine to the left and refit it on the previously attached mounting bracket by means of stop plate with the former screw M 8. Remove support clip from frame.

2. Unscrew hydraulic steering damper from rear attachment and push in piston rod completely. Remove front end cover from engine. Exchange hexagon allen-head screw of magneto rotor attachment against a cylindrical screw with slot 80 04 101.

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